

# IMPORTANT | MASTERSEAL 6 / 10 / O10

# TIZIP®

## MAINTENANCE

- The **docking end** of closed **TIZIP® MasterSeal** zippers must be lubricated from time to time (e.g. before/after extended storage or use). Periodic lubrication is crucial to the performance of our zippers.
- Please clean the zipper before.
- We recommend using a fine brush, as well as a mild detergent and water to clean all of our TIZIP® zippers.
- **Do not use solvents or aggressive detergents**, as doing so may compromise zipper functionality.
- Debris caught between the teeth or coils of our zippers will affect functionality and limiting sealing performance.
- Carefully apply lubricant to both front and back of docking end surfaces.
- **Do not apply lubricant to zipper chain.**
- Please use the originally supplied TIZIP® Lubricant or comparable product.
- Excessive lubricant may stain fabric!

## STORAGE

- Store TIZIP® zippers properly lubricated and with slider completely docked/closed.
- Take care not to bend zippers for storage purposes. Storage in a bent or opened position for long periods may cause deformation. Deformation can limit sealing performance.
- Keep the zippers clean and dry during storage.
- Avoid storing the zippers in excessively hot and humid environments.
- Proceed according to the FIFO (First In, First Out) method, whereby zippers are used in the same chronological order they were bought.



## TIZIP® BEST PRACTICES

- Operate slider slowly when opening/closing the zipper. Pulling at an angle may damage the zipper and limiting performance.
- Avoid over stretching (pulling two sides of the zipper apart). This may damage the slider and/or bottom stop.
- Folding or crushing the zipper may cause damage and reduce waterproof performance.
- Slider must be completely docked/closed. Failure to completely dock/close slider will result in water ingress.

## NOTICE

- Lubrication is not necessary for zippers that are open at one end or separable.
- Do not roughening the zipper for gluing installation.